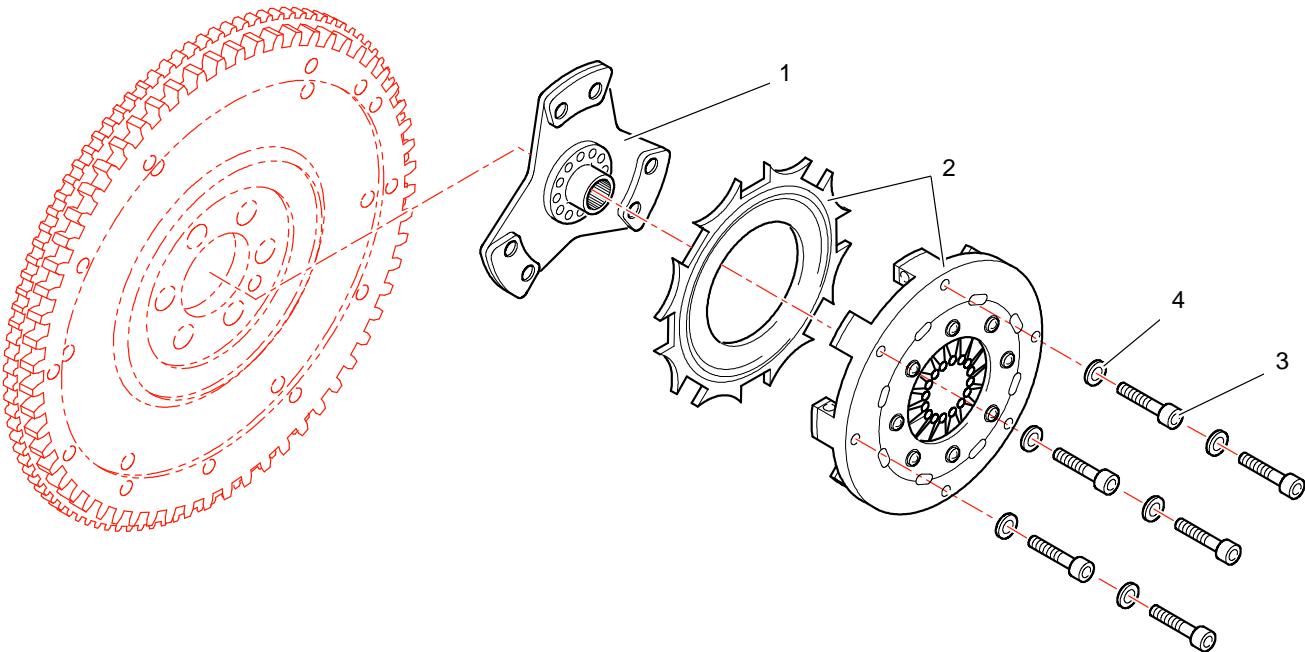


***Chapter C :***

***DRIVE TRAIN***

**C11 : CLUTCH**

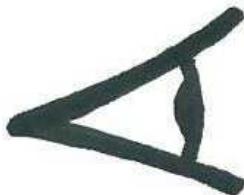
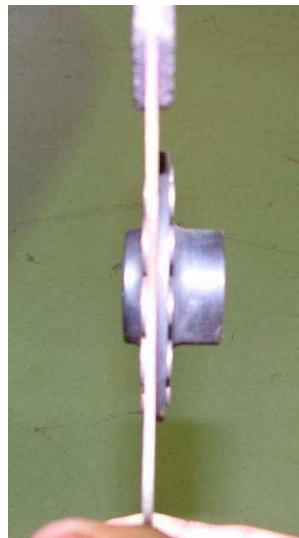


<b>REF</b>	<b>PART NUMBER</b>	<b>QTY</b>	<b>DESCRIPTION</b>
<b>1</b>	1C1162555A	1	Clutch plate AP Ø184 mm
<b>2</b>	1C1143317A	1	Clutch cover AP Ø184 mm
<b>3</b>	PS82010A10	6	M8x125 L40 Cl12.9 alen screw
<b>4</b>	PS86009A10	6	Ø8 Onduflex A washer
<b>5</b>			
<b>6</b>			
<b>7</b>			
<b>8</b>			
<b>9</b>			
<b>10</b>			
<b>11</b>			
<b>12</b>			
<b>13</b>			
<b>14</b>			
<b>15</b>			

**CLUTCH ASSEMBLY**

Pay attention to the side of the drive plate !!!

**Engine flywheel side**



Pay attention that paint marks (for the balance) on both parts of the clutch cover are facing each other.



Clutch screws torque.

**!!! Each screw needs to be changed after 3 torques !!!**

**3.2 m.kg +  
Loctite 242**